+135-3858-6433 (GuangDong)
+188-1699-6168 (ShangHai)
+852-6957-5415 (HongKong)

RILSAMID®

TECHNICAL DATA SHEET

RILSAMID® AESNO P401 TL

POLYAMIDE 12 PELLET

RILSAMID® AESNO P401 TL is a polyamide 12 compound. This natural plasticized & impact-modified grade is designed for tube extrusion, including air brake tubing (HIPHL).

Designation : ISO 16396 - PA12-IP, EG1HL, C22-004

TYPE

PA12-IP

MAIN APPLICATIONS

- Heavy Truck - Air Brake Lines

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General
- Tube Extrusion

ADDITIVES

- Heat Stabilized
- Light Stabilized

RHEOLOGICAL PROPERTIES

PROPERTIES	VALUE	UNIT	TEST STANDARD
Melt volume flow rate (MVR), 235°C / 5 kg (455°F / 11 lb)	13	cm³/10min	ISO 1133

MECHANICAL PROPERTIES

PROPERTIES	DRY / COND VALUE*	UNIT	TEST STANDARD
Charpy notched impact strength, 23°C (73°F)	- / 46	kJ/m2	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	4 / 8	kJ/m2	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 330	MPa	ISO 178

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

THERMAL PROPERTIES

PROPERTIES	VALUE	UNIT	TEST STANDARD
Melting temperature, 10°C/min	174	°C	ISO 11357-1/-3

ELECTRICAL PROPERTIES

PROPERTIES	DRY / COND VALUE*	UNIT	TEST STANDARD
Dielectric stress, 23°C (73°F)	- / 41	kV/mm	IEC 60243-1

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

+135-3858-6433 (GuangDong)
+188-1699-6168 (ShangHai)
+852-6957-5415 (HongKong)

RILSAMID® AESNO P401 TL

OTHER PROPERTIES

PROPERTIES	VALUE	UNIT	TEST STANDARD
Specific gravity, 23°C (73°F)	1.03	g/cm³	ISO 1183-1

PACKAGING

Available packaging:
- 20 kg / 44 lb bags
- 454 kg / 1000 lb rigid containers

SHELF LIFE

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 230°C / 250°C / 270°C (445°F / 480°F / 520°F)
- Typical mold temperature - Injection molding: 20-60°C (70-140°F)
- Drying time and temperature: 80-90°C (175-195°F) / 4-6 hours